

Supplier's Product Code :  
Product Added :  
Last Updated by Supplier :  
erudus id :

HI30012DR  
02 August 2016  
26 June 2023  
9be296c06c4b4224a651ba2f214ca60a



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## Hill Digestives (HI30012DR) 300g X 12

Short Product Name:  
Digestive Rounds

Product Description:  
Digestive Biscuits - Round deep golden brown baked biscuits with the wording "SWEETMEAL DIGESTIVE BISCUITS" embossed on the biscuit surface. Typically 21 biscuits in each 300g packet. 12 printed film wrapped 300g packets in each printed fibreboard case.

### General Information

Food/Drink :	Food
Product Category :	Ambient
Generic Product Type :	Biscuits & Wafers

Supplier's Product Code :  
HI30012DR  
Supplier: Hill Biscuits  
Tudno Mill  
Smith Street  
Ashton-under-Lyne  
Lancashire  
OL7 0DB  
England  
P: 0161 330 3617

## OUTER PRODUCT

### Outer case Information

Outer Case GTIN :	05010282012603	Outer Case Length :	390 mm
Packaging Type Description :	Case	Outer Case Width :	196 mm
Total Quantity of Inner Units in Outer Case :	12 Units	Outer Case Height :	131 mm
Is Trade Item Splittable? :	No	Product Gross Weight :	3.80 kg
		Product Net Weight :	3.60 kg

### Pallet Information

Quantity of Cases Per Pallet Layer :	13 Cases	Pallet Height :	1.69 MTR
Quantity of Layers Per Pallet :	11 Layers	Pallet Gross Weight :	Not specified.
Quantity of Cases Per Pallet :	143 Cases		

### Logistical Information

Shelf Life from Time of Production :	280 Days	Minimum Order Quantity :	Not specified.
Guaranteed Shelf Life on Delivery :	Not specified.	Delivery Lead Time :	Not specified.

### Waste Packaging Weight - Outer Case

Glass :	0.00 g	Aluminium :	0.00 g
Plastic :	0.00 g	Steel :	0.00 g
Percentage Recycled Plastic :	Not specified.	Other :	0.00 g
Paper/Board :	200.00 g	Wood :	Not specified.
		Fibre Based Composite :	Not specified.

### Waste Packaging Weight - Transport Packaging

Plastic :	300.00 g	Wood Total :	Not specified.
Paper/Board :	Not specified.	Is Pallet Returnable? :	No
Percentage Recycled Plastic :	Not specified.		

### Other Information

Supplier Comments :  
NA

## INNER PRODUCT

### Origin Information

Product Country of Origin/Place of Provenance : United Kingdom

Additional Origin Details :  
NA

### Inner Pack Information

Internal GTIN : 5010282011576

Packaging Type Description : Polypropylene Film

Variable Weight Consumer Item : No

Net Drained Weight : Not specified.

Inner Unit Length : 175 mm

Inner Unit Height : 65 mm

Inner Unit Width : 65 mm

Inner Product Weight : 300.00 g

Inner Product Weight Units : g

Weight/Volume :  
300g

### Handling Information

Directions For Use :  
NA - ready to eat

Storage Instructions :  
Store in a cool, dry place away from odoriferous materials. Once packet is opened, store in an airtight container.

## Dietary Information

### Ingredients :

Fortified **WHEAT** Flour (**WHEAT** Flour, Calcium Carbonate, Iron, Nicotinamide, Thiamin), Vegetable Oils (Palm, Rapeseed in varying proportions), Wholemeal **WHEAT** Flour (14%), Sugar, Partially Inverted Refiners Syrup, Whey Powder (**MILK**), Raising Agents (Sodium Hydrogen Carbonate, Ammonium Hydrogen Carbonate), Salt.

### Product contains:

GM Protein/DNA :	No
Celery/Celeriac (and products thereof) :	No
Lupin (and products thereof) :	No
Eggs (and products thereof) :	No
Fish (and products thereof) :	No
Soybeans (and products thereof) :	May Contain
Milk (and products thereof) :	Yes
Mustard (and products thereof) :	No
Peanuts (and products thereof) :	No
Sesame Seeds (and products thereof) :	No
Crustacea (and products thereof) :	No
Molluscs (and products thereof) :	No
Nuts (and products thereof) :	No
Almond nuts :	No
Hazelnuts :	No
Walnuts :	No
Cashew nuts :	No
Pecan nuts :	No
Brazil nuts :	No
Pistachio nuts :	No
Macadamia nuts :	No
Queensland nuts :	No
Cereals Containing Gluten :	Yes
Wheat (and products thereof) :	Yes
Rye (and products thereof) :	No
Barley (and products thereof) :	No
Oats (and products thereof) :	No
Spelt (and products thereof) :	No
Kamut (and products thereof) :	No
Gluten content <20ppm :	No
Hydrogenated Vegetable Oil/Fat :	No
Palm Oil :	Yes
Sulphur Dioxide and Sulphites :	Below 10mg per kg/litre (not 0 mg)
Sulphur Dioxide/Sulphites Concentration :	<= 5 mg/kg

### Product contains :

Artificial Antioxidants :	No
Artificial Colours :	No
Artificial Flavourings :	No
Artificial Flavour Enhancers :	No
Artificial Preservatives :	No
Artificial Sweeteners :	No

### Product suitability:

Suitable for a Vegetarian Diet :	Yes
Suitable for a Vegan Diet :	No
Suitable for Sufferers of Lactose Intolerance :	No
Suitable for Coeliacs :	No
Approved for a Halal Diet :	No
Approved for a Kosher Diet :	No
HFSS (High in Fat, Salt and Sugar) :	Yes

### Allergen Statement :

For allergens, including cereals containing gluten, see ingredients in UPPER CASE.

May also contain soya.

## Nutritional Information

Average Serving :	Not specified.
Count per 100g :	Not specified.
Count Per Pack :	Not specified.
Energy per 100 G/ML :	2,070.00 kJ
Energy per 100 G/ML :	494.00 kcal
Fat per 100 G/ML :	22 g
- of which Saturates per 100 G/ML :	10 g
- of which Mono-unsaturates per 100 G/ML :	Not specified.
- of which Polyunsaturates per 100 G/ML :	Not specified.
Trans Fats per 100 G\ML :	Not specified.
Carbohydrate Per 100 G/ML :	65 g
- of which Sugars per 100 G/ML :	16 g
- of which Polyols per 100 G/ML :	Not specified.
- of which Starch per 100 G/ML :	Not specified.
Fibre per 100 G/ML :	3.3 g
Protein per 100 G/ML :	7.5 g
Salt per 100 G/ML :	1 g
Sodium per 100 G\ML :	Not specified.

Vitamin A per 100g :	Not specified.
Vitamin C per 100g :	Not specified.
Folate/Folic Acid per 100g :	Not specified.
Calcium per 100g :	Not specified.
Iron per 100g :	Not specified.
Zinc per 100g :	Not specified.
Cholesterol per 100 G/ML (UK/FR) :	Not specified.
Non Milk Extrinsic Sugars per 100gm :	Not specified.
Alcoholic Strength %Vol :	Not specified.
Fat Percentage in Dry Matter per 100g :	Not specified.

## Waste Packaging Weight - Inner Unit

Glass :	0.00 g
Plastic :	2.00 g
Percentage Recycled Plastic :	Not specified.
Paper/Board :	0.00 g

Aluminium :	0.00 g
Steel :	0.00 g
Other :	0.00 g
Wood :	Not specified.
Fibre Based Composite :	Not specified.

## Accreditations / Certifications / Assurance Schemes

BRCGS Certified Production :	Yes
Red Tractor :	No
Fairtrade :	No
Marine Stewardship Council Certified (MSC) :	No
Organic :	No
SALSA (Safe & Local Supplier Approval) :	No
British Lion Mark :	No
RSPCA Assured :	No
LEAF Marque (Linking Environment and Farming) :	No
Rainforest Alliance :	No
Food for Life Supplier Scheme :	No
Quality Meat Scotland :	No
Farm Assured Welsh Livestock :	No
Northern Ireland Beef & Lamb Farm Quality Assurance Scheme :	No
Quality Standard Mark (Beef/Lamb) :	No
Roundtable of Sustainable Palm Oil (RSPO) :	Yes
School Approved (The Requirement for School Food Regulation 2014) :	No
IFS Food Standard :	No
Best Aquaculture Practices (BAP) Certification :	No
ISO 14001 (Environmental System) :	No
FSSC 22000 :	No

<b>Other Accreditation :</b> Vegetarian Society Approved	
Intra Stat/Taric Code :	Not specified.
Commodity Code :	1905319900
Identification/Health Marks :	Not specified.

## Standards Testing

Do you undertake trend analysis of microbiological results?: Yes

Is shelf life testing undertaken?: Yes

## Microbiological Standards

Organism	Frequency	Target	Maximum	Sample (g or ml)	Note
Aerobic Colony Count (ACC) (cfu/g or ml)	Annually	<100	10000	-	Test Method TP4100 based on BS EN ISO 4833-1:2013
Bacillus Cereus (cfu/g or ml)	Annually	<20	20	-	Test Method TP4108 based on BS EN ISO 7932:2004+AL:2020
Coagulase-positive Staphylococci (cfu/g or ml)	Annually	<10	10	-	Test Method TP4107 using Kanamycin Aesculin Agar using pour plate
Coliforms (cfu/g or ml)	Annually	<10	10	-	Test Method TP4102 based on BS ISO 4832:2006 incubated at 37°C
E. Coli (cfu/g or ml)	Annually	<10	10	-	Test Method TP4133 based on BS ISO 16649-2:2001 using TBX agar
Enterobacteriaceae (cfu/g or ml)	Annually	<10	10	-	Test Method TP4103 based on BS EN ISO 21258-2:2017
Moulds (cfu/g or ml)	Annually	<100	100	-	Test Method TP4112 based on BS ISO 21527-2:2008
Salmonella	Annually	<0	0	-	Test Method TP4120 based on AOAC 993.07 (1993)
Staphylococcus Aureus (cfu/g or ml)	Annually	<20	20	-	Test Method TP4106 based on BS ISO 21527-2:2008
Yeast (cfu/g or ml)	Annually	<100	100	-	Test Method TP4112 based on BS ISO 21527-2:2008

## Analytical Standards

Test	Frequency	Target	Range	Sample (g or ml)	Note
Dimensions Diameter (mm)	Every Batch	<65	63 to 67	-	Baked Biscuit Diameter - 1 biscuit
Dimensions Height (mm)	Every Batch	<172	164 to 172	-	Baked Biscuit Stack Height - 21 biscuits
Moisture (%)	Hourly	<2.5	2 to 3	-	
Weight (g)	Every Batch	<306	302 to 306	-	Baked Biscuit Weight - 21 biscuits